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**MERCEDES CLA (C117)**

**Shooting Brake (X117)**

~~AMG/AMG Pakiet~~

**Nr kat.**

**D54V**



**03.2015 → 05.2019**



**E20-55R-01 5280**



**9,2 kN**



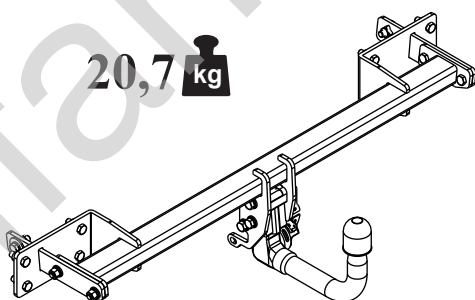
**R=1500 kg**



**S=80 kg**



**2h**



**FULL VERSION INSTRUCTION**



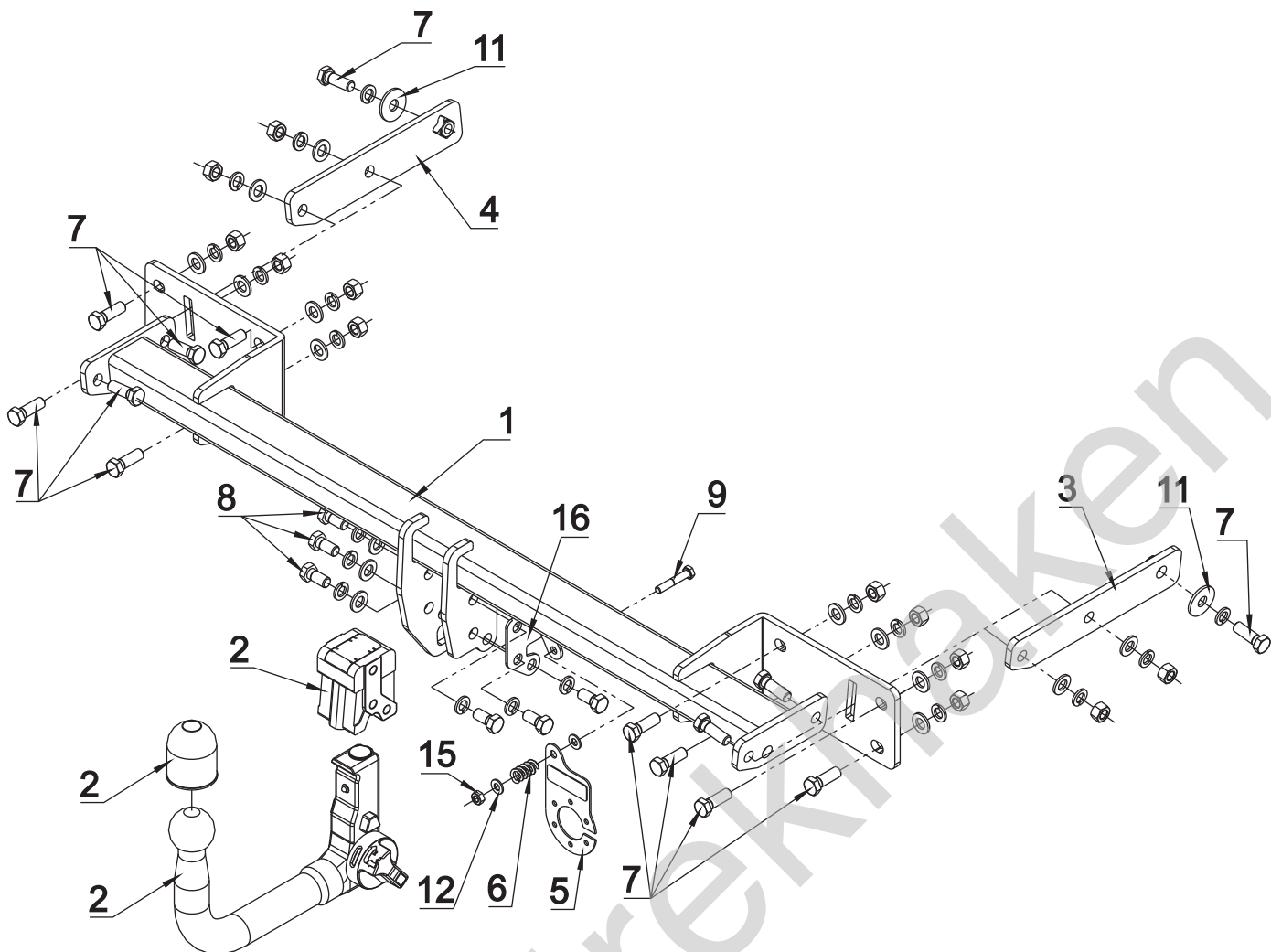
| śruba<br>Nm | M6  | M8 | M10 | M12 | M14 | M16 |
|-------------|-----|----|-----|-----|-----|-----|
| klasa 8.8   | 9,9 | 24 | 48  | 83  | 132 | 200 |
| klasa 10.9  | 14  | 34 | 67  | 117 | 185 | 285 |

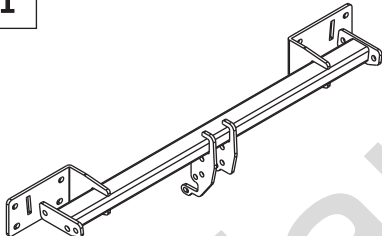
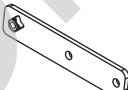
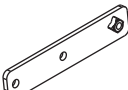
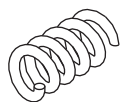


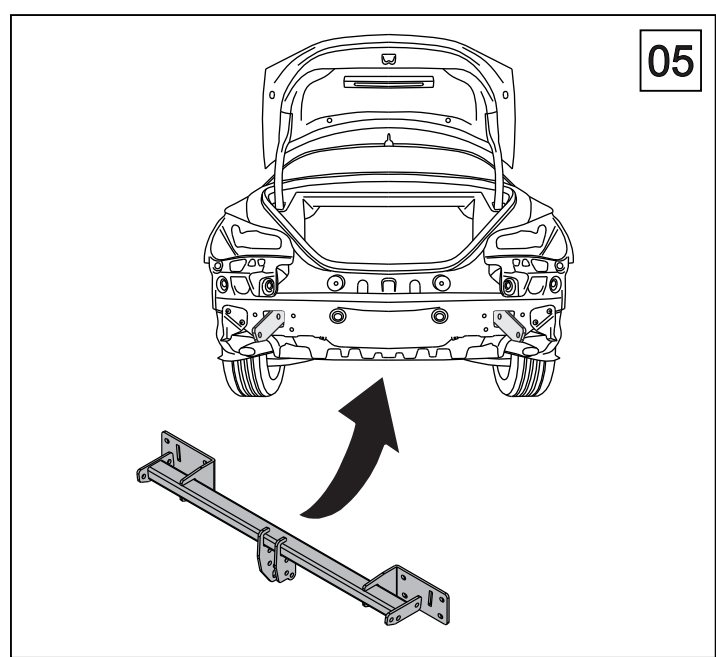
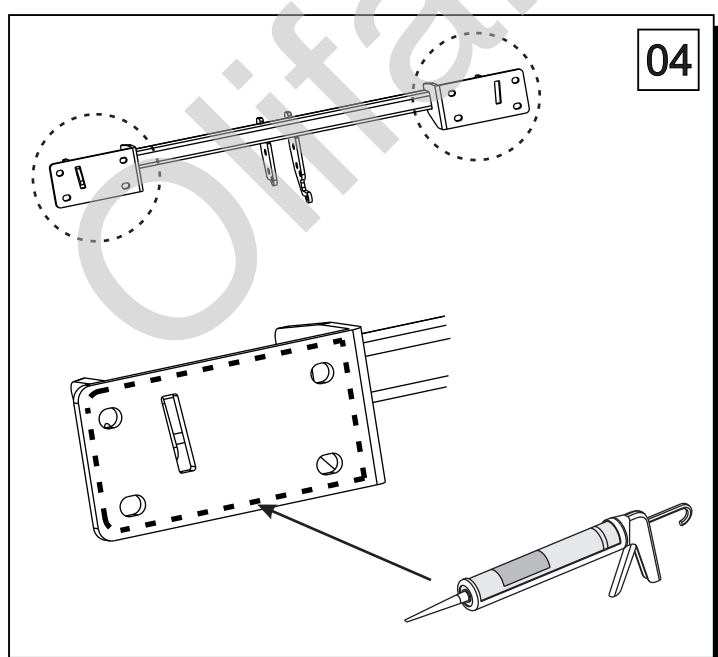
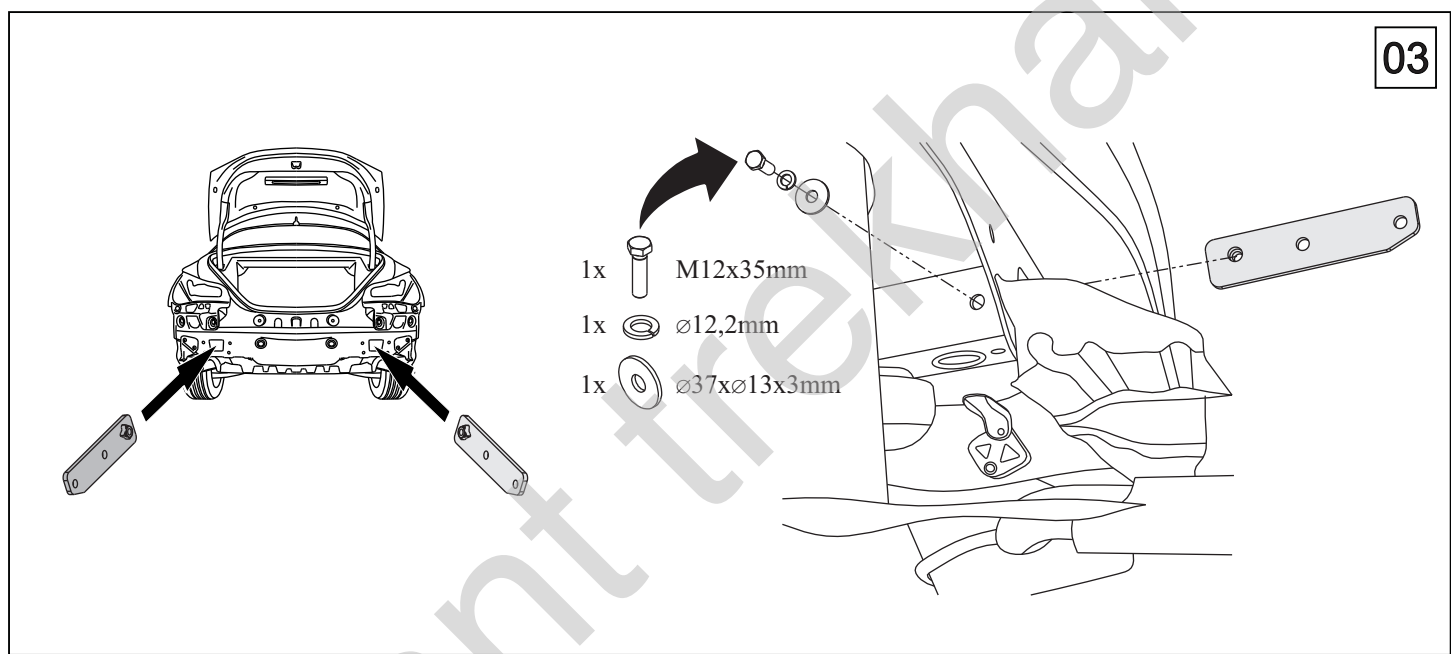
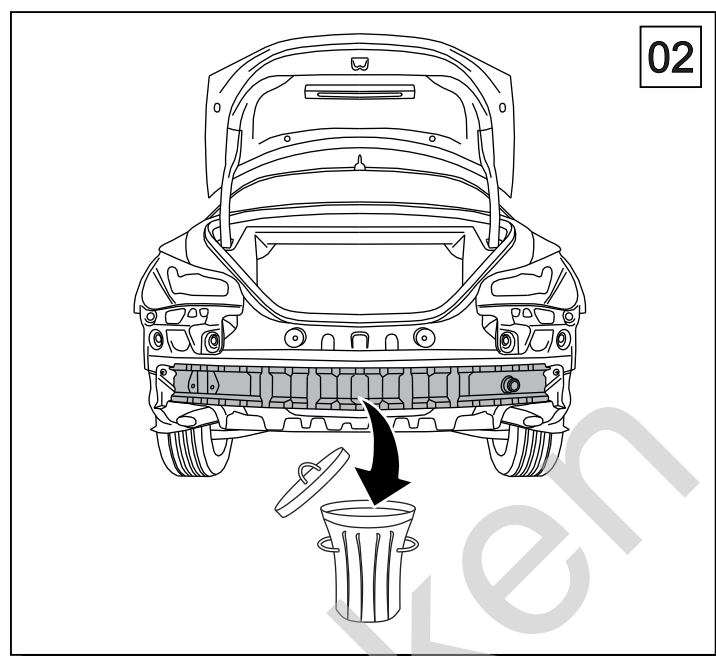
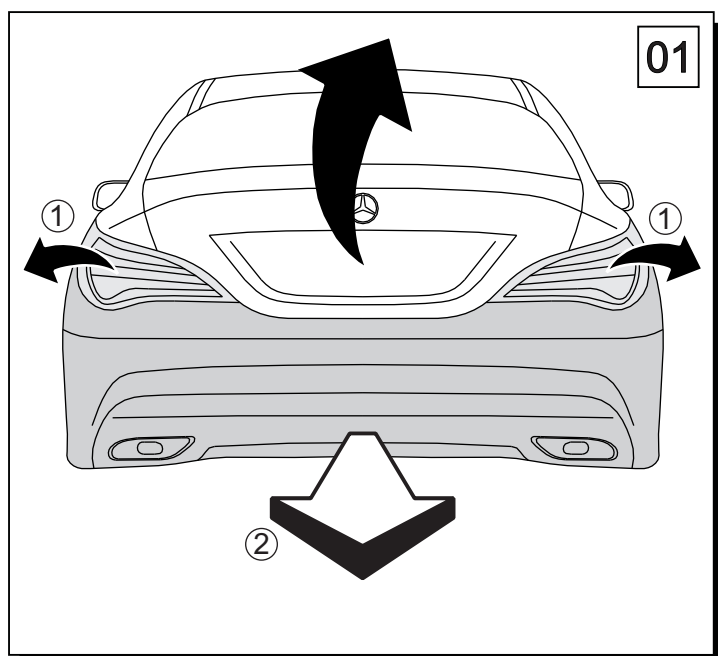
**0 km →**



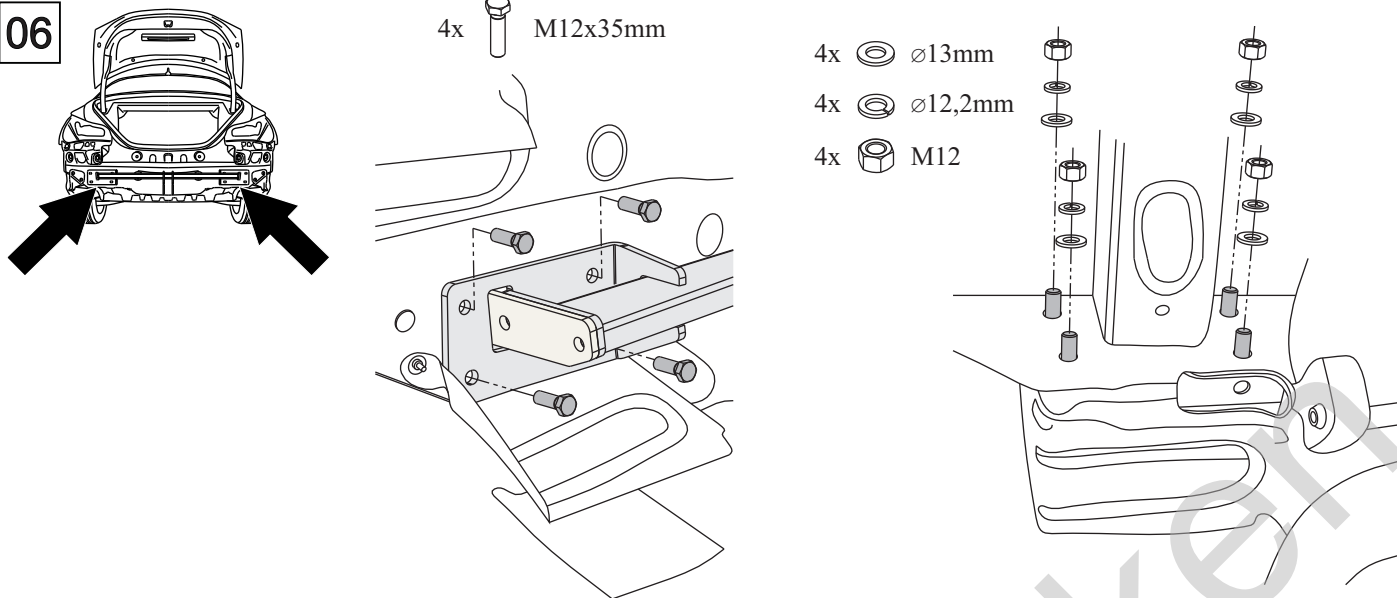
**1000 km**



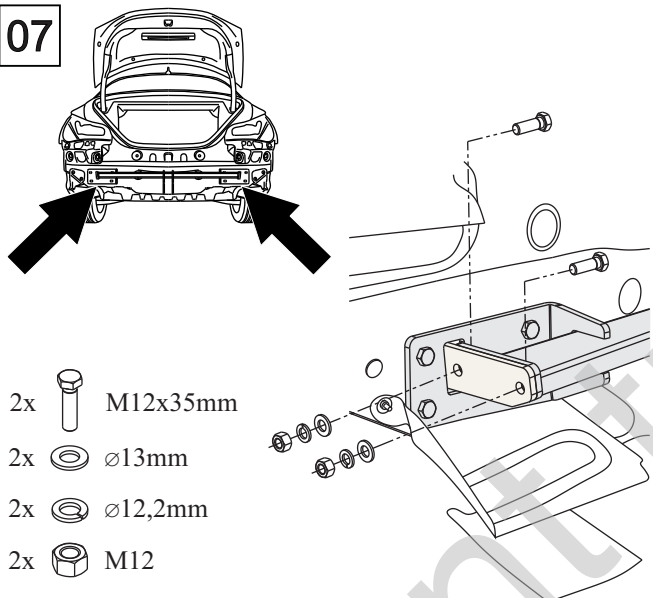
|   |                                                                                     |     |                                                                                     |    |                                                                                      |      |
|---|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|----|--------------------------------------------------------------------------------------|------|
| 1 |  | x 1 |  | 7  | M12x35                                                                               | x 14 |
| 2 |  | x 1 |  | 8  | M12x25                                                                               | x 6  |
|   |                                                                                     |     |                                                                                     | 9  | M8x45                                                                                | x 1  |
|   |                                                                                     |     |                                                                                     | 10 | ∅ 13                                                                                 | x 15 |
| 3 |  | x 1 |  | 11 | ∅ 37x∅13x3<br>13      DIN 9021                                                       | x 2  |
|   |                                                                                     |     |                                                                                     | 12 | ∅ 8.4                                                                                | x 2  |
|   |                                                                                     |     |                                                                                     | 13 | ∅ 12.2                                                                               | x 20 |
| 4 |  | x 1 |  | 14 | M12                                                                                  | x 12 |
| 5 |  | x 1 | 15                                                                                  | M8 | x 1                                                                                  |      |
|   |                                                                                     |     |                                                                                     | 16 |  | x 1  |
| 6 |  | x 1 |                                                                                     |    |                                                                                      |      |



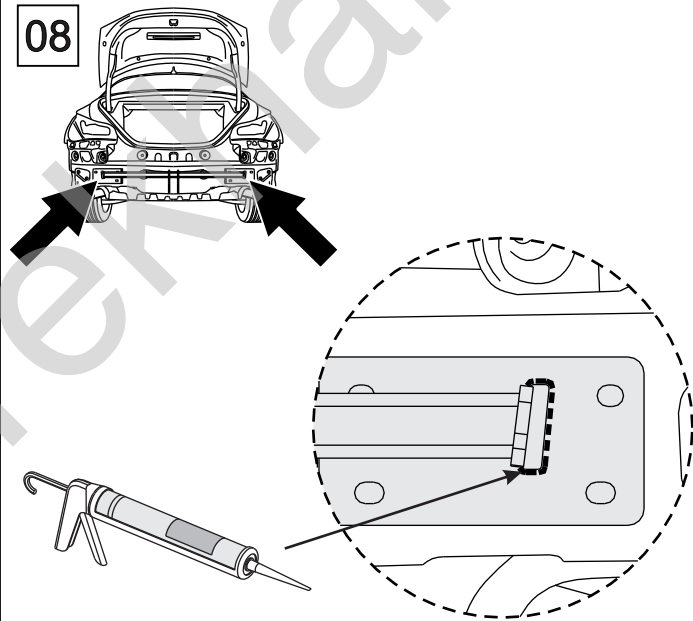
06



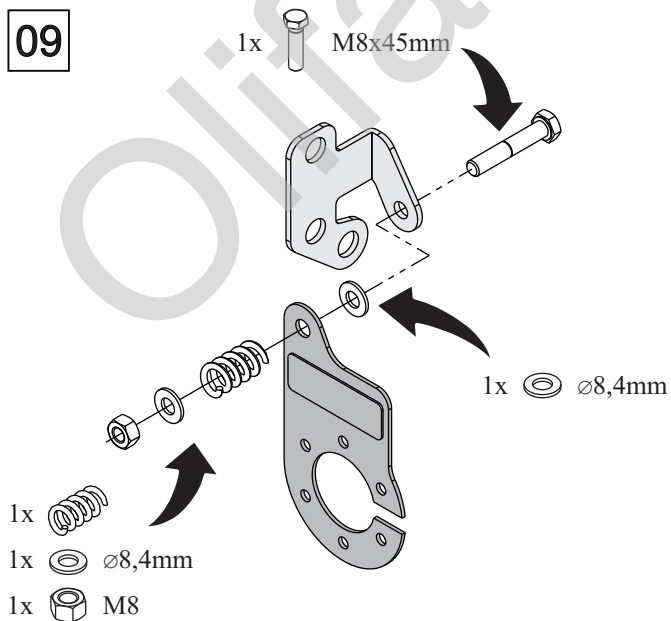
07



08



09



10

